## **Steam Turbine**Boiler Feed Water Pumps (BFW)

## **FAULT TYPE:**

Imbalance (Damaged Vanes)

## **INDICATION:**

- Alarming step-up in RMS Velocity vibration at multiple points across the asset.
- Elevated running speed frequency shown in the Velocity Spectrum, paired with an elevated 2x running speed frequency harmonic

## **ACTION TAKEN:**

- Equipment taken offline and switched to redundant system while Turbine sent off for rebuild
- Equipment damage isolated to Turbine, Pump still in good condition





